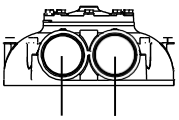
System Components

Media Vessel (Qty.) Size ..... (2) 152 mm x 533 mm
Media Vessel Construction .....Engineered Plastic
Media Type..... ..... Cation Resin
Media Volume – Premio, DuoPlus, DuoPlusLFT……..2x9.0 litres
Media Volume – Solo, Ultra, Duo, DuoLFT, HW65DNE …….2x4.6 litres
Bed Depth ..... Packed
Free Board ..... None
Riser Tube..... 25 mm ABS
Under bedding..... None
Regeneration Control…….Water driven meter control
Regeneration Type ..... Countercurrent
Meter Type ..... .1.1 - 94 Lpm Polypropylene Turbine



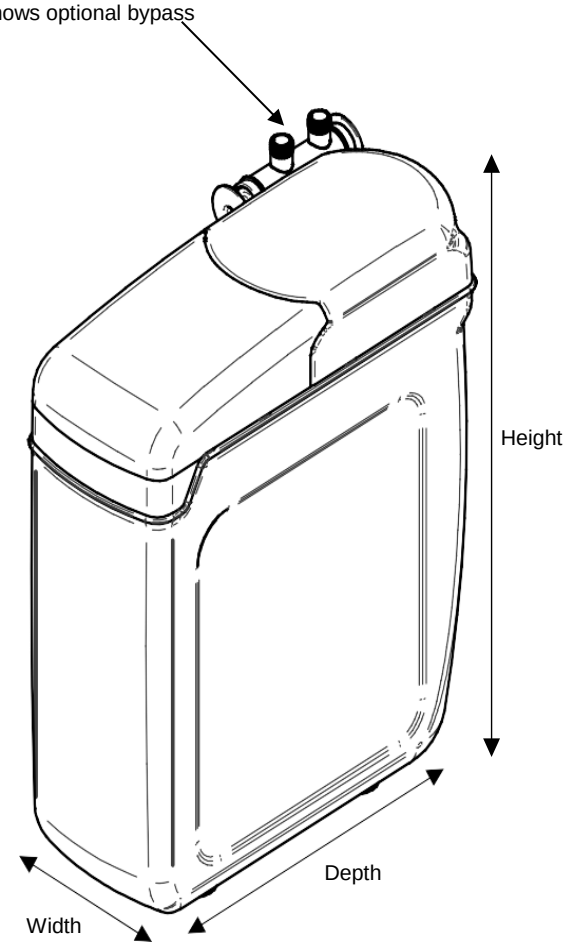
Inlet Water Quality

Pressure Range.....1 – 8.3 Bar Dynamic Pressure
Temperature Range ..... 2 – 50º C
pH Range……...5 – 10
Free Chlorine Cl_2 (Max.) ..... 2.0 ppm
Hardness as $CaCO_3$ (Max.) ..... 855 ppm

Operating Specifications

Flow Range ..... 0.2 – 70 lpm
Flow Config – Premio, Plus range ……..……Duplex Parallel
Flow Config – Solo, Ultra, Duo range, HW65DNE……...Duplex Standby
Dimensions (W x D x H) Premio, Plus range…..…..300 x 625 x 730 mm
Dimensions (W x D x H) Solo, Duo, HW65DNE …..250 x 490 x 500 mm
Dimensions (W x D x H) Ultra…… …….268 x 490 x 500 mm
Weight (Operating / Shipping) – Premier etc……...49.4 Kg / 31.75 Kg
Weight (Operating / Shipping) – Solo etc……..32.8 Kg / 20.75 Kg

Premio model shown for illustration purposes only. Pic shows optional bypass



Connections

Inlet / Outlet Connections .....…….¾” or 1” MBSP - specify
Drain Connection……...12mm barb
Brine Line Connection ..... ……..0.25” tube
Overflow Connection ..... ……12mm barb
Power requirement …….. No electric supply is required

Model Codes

Solo.....PSC026
Ultra PSC027
Premio.....PSP028
Duo DP024
DuoPlus..... DP025
DuoLFT DP026
DuoPlusLFT DP027
HW65DNE..... DP028

Regeneration Specifications

Regeneration Volume – Premio etc .....22 litres
Regeneration Time – Premio etc .....11 minutes
Regeneration Volume – Solo etc .....17 litres
Regeneration Time – Solo etc.....11 minutes

Disc Selection
(Hardness)

Premio, DuoPlus & DuoPlusLFT

Salt use per regen	Salt storage		Meter Disc No / Hardness in ppm							
			1/102	2/222	3/332	4/445	5/547	6/650	7/752	8/855
0.57 Kg	8x4kg blocks									
		Litres per regeneration:	2,207	1,103	736	552	441	368	315	276

Solo, Ultra, Duo, DuoLFT & HW65DNE

Salt use per regen	Salt storage		Meter Disc No / Hardness in ppm						
			1/115	2/227	3/336	4/441	5/544	6/600	Use Premio etc
0.45 Kg	2x4kg blocks								
		Litres per regeneration:	1,479	740	493	370	296	247	- - - - - - - - - - -

Operating Profile
Softener shall remove hardness to less than 8 ppm when operated in accordance with the operating instructions. The system shall include two tanks. This duplex configuration shall operate as below
Solo / Ultra / Duo / DuoLFT – alternating with one tank on-line and one tank on standby during service
Premio / DuoPlus / DuoPlusLFT – parallel service for optimum flow
During regeneration cycles, one tank shall provide water to service and to the regenerating tank. Water driven meter shall initiate system regeneration. The water meter shall measure the processed volume and be adjustable. Service flow shall be up-flow and regeneration flow shall be down-flow.
LFT models incorporate a bellow system prior to the turbine that opens and closes as determined by the speed of water flow to direct water onto the turbine blade to ensure trickle flow is accommodated.

Regeneration Control Valve
The regeneration control valve shall be top mounted (top of media tank), and manufactured from non-corrosive materials. Control valve shall not weigh more than 1.81 Kg. Control valve shall provide service and regeneration control for two media tanks. Inlet and outlet ports shall accept a quick connect, double O-ring sealed adapter. Interconnection between tanks shall be made through the regeneration valve with a quick connect adapter. Control valve shall operate using a minimum inlet pressure of 1.03 bar. Pressure shall be used to drive all valve functions. No electric supply is required. Control valve shall incorporate four operational cycles including; service, brine draw, slow rinse, and a combined fast rinse and brine refill. Service cycle shall operate in an up-flow direction. The brine cycle shall flow down-flow, opposite the service flow, providing a countercurrent regeneration. Control valve shall contain a fixed orifice eductor nozzle and self-adjusting backwash flow control. The control valve will prevent the by-pass of hard water to service during the regeneration cycle.

Media Tanks
The tanks shall be designed for a maximum working pressure of 8.6 bar and hydrostatically tested at 20.6 bar. Tanks shall be made of engineered plastic with a 63.5 mm threaded top opening. Each tank shall be NSF approved. Upper distribution system shall be of a slot design. Lower distribution system shall be of a flat plate design. Distributors will provide even flow of regeneration water and the collection of processed water.

Conditioning Media
Each softener shall include cation resin having a minimum exchange capacity of 13,080 g/L when regenerated with 0.24 Kg/L. The media shall be solid, of a proper particle size and shall contain no plates, shells, agglomerates or other shapes, which might interfere with the normal function of the water softener.

Brine System
A combination salt storage and brine production tank shall be manufactured of corrosion resistant, plastic. The brine tank shall have a chamber to house the brine valve assembly. The brine float assembly shall allow for adjustable salt settings and shall provide for a shutoff to the brine refill. The brine tank shall include a safety overflow connection to be plumbed to a suitable drain. All models operate a live brine system allowing for continuous soft water availability.

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