



MONARCH WATER

## Step by step guide to change SPF10 cartridge

- A. Turn water supply off to unit. This can be the inlet valve on the bypass set, or better still the mains stop cock as it is recommended to use this valve once a year to ensure it does not seize when needed in an emergency.
- B. Open a cold mains tap downstream of the Scaleout to relieve the pressure inside the unit.
- C. Using the spanner provided, slide it up the filter bowl to engage the notches on the top of the bowl or the large nut – depending on the model below.
- D. Turn the spanner clockwise (to the left (remember 'lefty loosey, righty tighty') to undo the bowl/spanner. It is recommended to hold the housing head to prevent undue stress on other parts of the system/unit. It might be a very tight connection here but clockwise is the only way the spanner must be turned to undo this connection.
- E. Remove the old cartridge and dispose in your household rubbish.
- F. Clean inside of bowl with clean wet cloth.
- G. Place new cartridge inside bowl ensuring that the centre female orifice of the cartridge slides over the main part in the bottom of the bowl.
- H. Grease 'o' ring on the housing using a food grade grease or Vaseline.
- I. Ensure new cartridge fits over male part protruding down in the top of the filter unit head.
- J. Tighten bowl/nut to seal.
- K. Slowly open inlet valve/mains stop cock and allow water to run for 2-3 minutes.
- L. Close mains tap that was previously opened.
- M. Check for leaks.

### Mark One 2 piece housings



### Current 3 piece housing



Monarch Water Ltd, Halesworth Road, Bramfield, Suffolk, IP19 9HP.  
Tel 01986 784759. Fax 01986 784769.

[www.monarchwater.co.uk](http://www.monarchwater.co.uk) [www.scaleout.co.uk](http://www.scaleout.co.uk) [sales@monarchwater.co.uk](mailto:sales@monarchwater.co.uk)